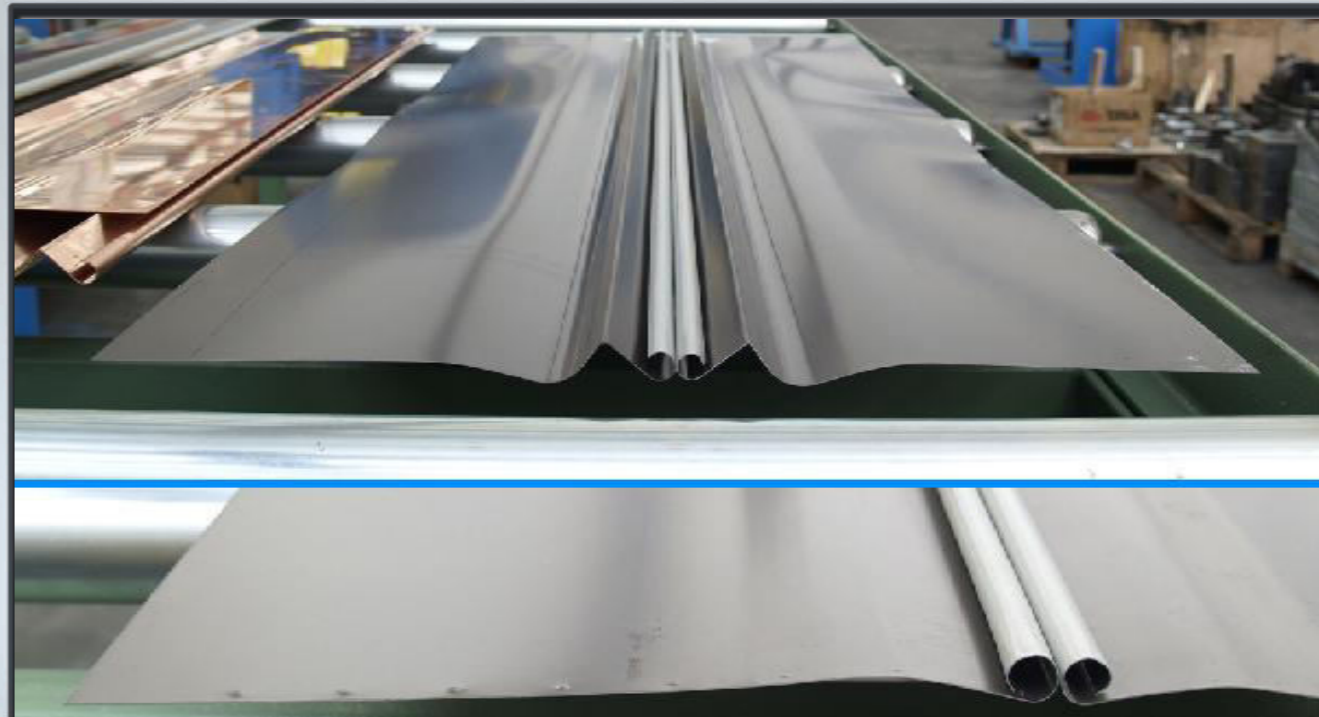


Production line of gutter curl with rapid change of profile

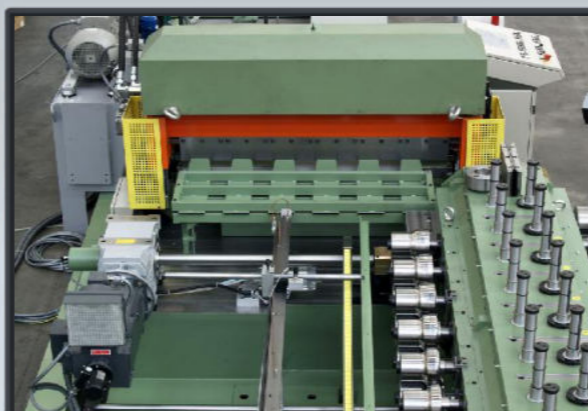
MACHINES

FLEXIBLE PRODUCTION LINE F. GUTTER CURL

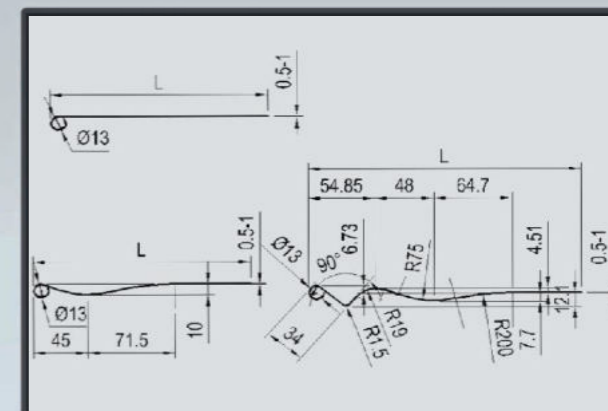
- 54002G 1 DECOILER 5 t
- 2R 2 INTRODUCER
- 2G 3 FEEDER WITH ROLLS
- 2L 4 CHISELLING UNIT
- 2E 5 HYDRAULIC CUTTING UNIT
- 30 6 ROTATING TYPE ROLL FORMING LINE  
*With 4 inserted toolings; strip introducer; D.C. motor; 12 passages*
- 24001 7 SERIES OF FORMING ROLLS
- 4Q 8 FINAL SUPPORTING BENCH
- 251-252 9 CONTROL DESK W. ELECTRICAL INSTALLATION
- 36023 10 WIRE MESH ACCIDENT PREVENTION BARRIERS



Finished products



Detailed view of rotating roll forming line shear



Section of products

Production line of gutter curl with rapid change of profile



56012

PM sas  
Via Montegrappa, 109  
30030 Salzano (Ve) Italy  
Tel +39 0415745047  
Fax +39 0415745058  
www.pm-eng.info  
pm@pm-eng.info

## FLEXIBLE PRODUCTION LINE F. GUTTER CURL

Production line of gutter curl with rapid change of profile



The production line of gutter curl with rapid change of profile (rotating) is made up of:

- 1) Decoiler cod. 54002G
- 2) Chiselling unit cod. 2L
- 3) Hydraulic pre-cutting unit cod. 2E
- 4) Rotating type roll forming line cod. 30
  - 4 toolings inserted
  - strip introducer
  - D.C. motor
  - n° 12 passages
- 5) N° 5 series of rolls for different types of profiles cod. 24001
- 6) Final supporting bench cod. 4Q
- 7) Control desk with electrical installation cod. 251-252
- 8) Accident prevention devices cod. 36023



View of the line and detail of roll forming line

Maximum width	500	mm
Material: copper, pre-painted, s.s.		
Decoiler capacity	5	t
Line speed:	15	mt/1'
Line direction: to be determined		
Installed power:	32	kW
Absorbed power	25	kW
Maximum thickness	1	mm



Decoiler



Introducer, chiselling unit and shear



Detail extractor



Control panel

56012

